

- > Port size: 1/4" ... 3/4" (ISO G/PTF)
- > Effective liquid removal and positive solid filtration
- > Large filter element area for minimum pressure drop

> Quick release bayonet bowl



Technical features

Medium:

Compressed air only

Maximum operating pressure:

17 bar (246 psi)

Filter element:

40 μm (standard) 5 μm (optional)

Flow:

See diagrams on page 2

Port sizes:

1/4", 3/8", 1/2" or 3/4"

Drain:

Manual or automatic

Automatic drain conditions:

Pressure to close drain: > 0,3 bar (4.3 psi) Pressure to open drain: < 0,2 bar (2.9 psi) Minimum air flow to close drain: 0,6 dm³/s (1.3 scfm)

Service life indicator:

Without (standard) With on request

Bowl size:

0,2 litre (7 fluid oz)

Ambient/Media temperature:

-20° ... +80°C (-4° ... +176°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Body and yoke: Zinc alloy Connection piece: Aluminium Metal bowl: Aluminium Prismatic liquid level indicator: Grilamid

Filter element: Sintered plastic Element: Sintered bronze or plastic

Elastomers: NBR

Technical data, standard models

Symbol	Port size	Size	Filter element (µm)	Flow * (dm³/s)	Bowl	Drain	Weight (kg)	Model
	G1/4	_	40	33	Metal	Manual	1,42	F64G-2GN-MD3
^	G3/8	_	40	66	Metal	Manual	1,42	F64G-3GN-MD3
\leftarrow	G1/2	Basic	40	75	Metal	Manual	1,32	F64G-4GN-MD3
Y	G3/4	_	40	75	Metal	Manual	1,72	F64G-6GN-MD3
	Without yoke	_	40	_	Metal	Manual	0,92	F64G-NNN-MD3
	G1/4	_	40	33	Metal	Automatic	1,42	F64G-2GN-AD3
\wedge	G3/8	_	40	66	Metal	Automatic	1,4	F64G-3GN-AD3
<u> </u>	G1/2	Basic	40	75	Metal	Automatic	1,37	F64G-4GN-AD3
Y	G3/4	_	40	75	Metal	Automatic	1,73	F64G-6GN-AD3
	Without yoke	_	40	_	Metal	Automatic	0,94	F64G-NNN-AD3

^{*} Typical flow with 10 bar (145 psi) inlet pressure, and 6,3 bar (91 psi) set pressure and 0,5 bar (7.2 psi) drop from set.

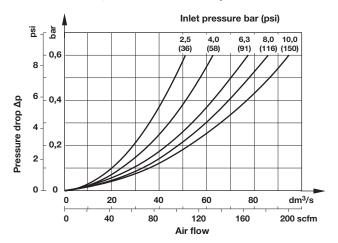
Option selector F64G-★★★-★D★ Port size Substitute Substitute Element 1/4 2 5 um 3/8 3 40 µm (standard) 3 1/2 " 4 Drain Substitute 3/4" 6 Automatic Without yoke (standard) N Manual М Threads form Substitute Service life indicator Substitute Α Mechanical D ISO G (standard) G Without (standard) Ν Without yoke (standard) Ν





Flow characteristics

Port size: 1/2"; Filter element 40 µm





Accessories and service kit



Accessories

	Models with G-thread Single yoke	Double yoke	3/2 Shut-off valve Threaded inlet only	Threaded outlet only	End connector	Rear entry bracket kit
	Siligle yoke	Double yoke	Tilleaded lillet offly	Threaded oddlet only	KIL	DIACKET KIT
	PIUI	PLUT O O				
Thread	5			, ,	2	8
G1/4	Y64A-2GA-N1N	Y64A-2GA-N2N	T64T-2GB-P1N	T64T-2GC-P1N	_	_
G3/8	Y64A-3GA-N1N	Y64A-3GA-N2N	T64T-3GB-P1N	T64T-3GC-P1N	_	_
G1/2	Y64A-4GA-N1N	Y64A-4GA-N2N	T64T-4GB-P1N	T64T-4GC-P1N	74505-50	_
G3/4	Y64A-6GA-N1N*	Y64A-6GA-N2N*	T64T-6GB-P1N	T64T-6GC-P1N	74505-53	18-026-981
1/4 PTF	Y64A-2AA-N1N	Y64A-2AA-N2N	T64T-2AB-P1N	T64T-2AC-P1N	_	_
3/8 PTF	Y64A-3AA-N1N	Y64A-3AA-N2N	T64T-3AB-P1N	T64T-3AC-P1N	_	_
1/2 PTF	Y64A-4AA-N1N	Y64A-4AA-N2N	T64T-4AB-P1N	T64T-4AC-P1N	74505-52	_
3/4 PTF	Y64A-6AA-N1N*	Y64A-6AA-N2N*	T64T-6AB-P1N	T64T-6AC-P1N	74505-55	-

^{*}These yokes are supplied with two end connenctor kits as standard.



Service kit



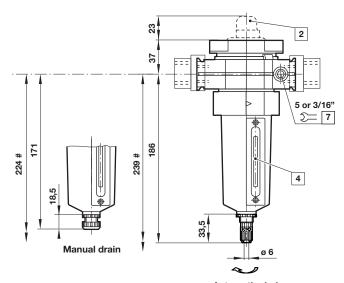


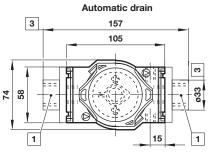
Basic dimensions

Dimensions in mm Projection/First angle



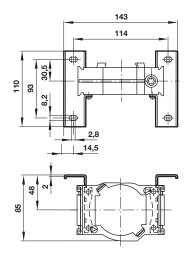




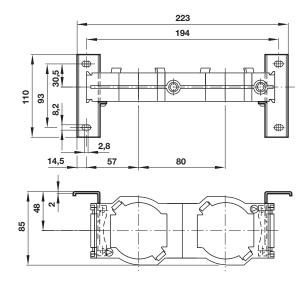


- # Minimum clearance required to remove bowl
- 1 Main ports 1/4", 3/8", 1/2" or 3/4"
- 2 Service indicator optional
- 3 For main ports 3/4" only
- 4 Sight glass
- Gauge port 1/8"

Single yoke with bracket mounting

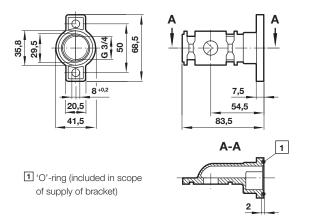


Double yoke with bracket mounting

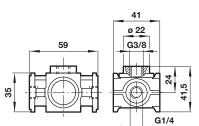




Rear entry bracket 18-026-981



Porting block 74507-50

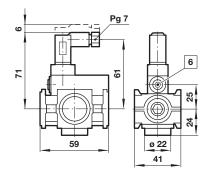


Dimensions in mm Projection/First angle



Adjustable pressure switch 4346-99

Voltage	24 V d.c./240 V a.c.
Current	0,5 A (d.c.); 5 A (a.c.)
Pressure range	2 10 bar
Repeatabillity	2% of full set point range at 20°C
Average deadband	0,8 1,7 bar
Electrical connection (corresponding to choosen coil)	EN 175301-803 - Form C, 15 mm
Degee of protection:	IP65
Adjustable	Standard
Material	Body: Aluminium, Elastomers: NBR

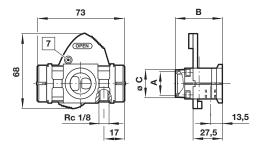


6 Adjusting screw

3/2 Shut-off valve

Symbol	Α	В	øС	Model
	G1/4	48	27	T64T-2G*-P1N
	G3/8	48	27	T64T-3G*-P1N
	G1/2	48	27	T64T-4G*-P1N
1 3	G3/4	51	33	T64T-6G*-P1N

 $^{^{\}star}$ B = Threaded inlet only, C = Threaded outlet only



7 Padlock hole ø7,5 mm

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- Port size: 3/4" ... 1 1/2" (ISO G/ PTF)
- > Olympian Plus plug in system
- Effective liquid removal and positive solid particle filtration
- Large filter element area provides minimum pressure drop







Technical features

Medium:

Compressed air only

Maximum operating pressure:

17 bar (246 psi)

Filter element:

40 μm (standard), 5 μm optional

Port sizes:

3/4", 1", 1 1/4" or 1 1/2"

Flow:

See table below

Drain:

Manual or automatic

Automatic drain conditions:

Pressure to close drain: > 0,3 bar (4.3 psi)

Pressure to open drain:

< 0,2 bar (2.9 psi)

Minimum air flow to close drain: 0,6 dm³/s (1.3 scfm)

Service life indicator:

Available on request

Bowl size:

0,5 litre (17 fluid oz standard); 1 litre (34 fluid oz optional)

Standard compliances:

II 2G Ex h IIC T6 Gb

Ambient/Media temperature:

-20 ... +80°C (-4 ... +176°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Body, yoke and bowl: Aluminium Liquid level indicator: Pyrex Element: Sintered plastic Elastomers: NBR

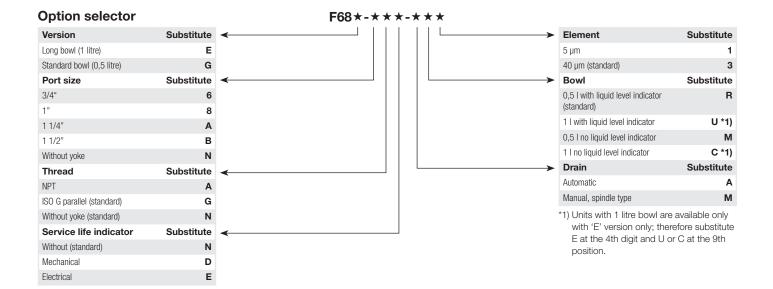
Technical data - standard models

Symbol	Port size	Size	Drain	Filter element (µm)	Flow *1) (dm³/s)	Weight (kg)	Model
	G3/4	_	Manual	40	160	2,45	F68G-6GN-MR3
\wedge	G1	Basic	Manual	40	190	2,33	F68G-8GN-MR3
←	G1 1/4	_	Manual	40	200	2,43	F68G-AGN-MR3
Y	G1 1/2	_	Manual	40	200	2,30	F68G-BGN-MR3
	Without yoke	_	Manual	40			F68G-NNN-MR3
	G3/4	_	Automatic	40	160	2,45	F68G-6GN-AR3
\wedge	G1	Basic	Automatic	40	190	2,33	F68G-8GN-AR3
<u> </u>	G1 1/4	_	Automatic	40	200	2,43	F68G-AGN-AR3
I	G1 1/2	_	Automatic	40	200	2,30	F68G-BGN-AR3
	Without yoke	_	Automatic	40			F68G-NNN-AR3

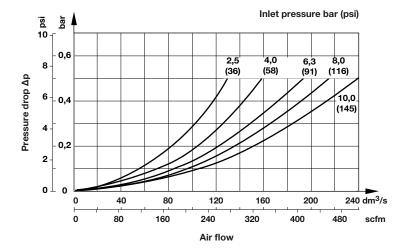
^{*1)} Typical flow with inlet pressure 6,3 bar (91 psi) set pressure and 0,5 bar (7 psi) drop from set.







Flow characteristics Port size 1", 40 µm element





Accessories, service kit and gauges



Accessories

	Single yoke	Double yoke	End connector kit	Single yoke non threads	3/2 Shut-off valve Threaded inlet only	Threaded outlet only	Bracket mounting
	ri pros	PLOS PLOS	t	PLOS			bb
Thread	5	5	2	5	8	8	1
G3/4	Y68A-6GN-N1N	Y68A-6GN-N2N	5524-55	74785-98	T68H-6GB-B2N	T68H-6GC-B2N	18-001-979
G1	Y68A-8GN-N1N	Y68A-8GN-N2N	5524-52		T68H-8GB-B2N	T68H-8GC-B2N	18-001-979
G1 1/4	Y68A-AGN-N1N	Y68A-AGN-N2N	5523-52		T68H-AGB-B2N	T68H-AGC-B2N	18-001-978
G1 1/2	Y68A-BGN-N1N	Y68A-BGN-N2N	5523-93		T68H-BGB-B2N	T68H-BGC-B2N	18-001-972
3/4 PTF	Y68A-6AN-N1N	Y68A-6AN-N2N	5524-53		T68H-6AB-B2N	T68H-6AC-B2N	18-001-979
1 PTF	Y68A-8AN-N1N	Y68A-8AN-N2N	5524-50		T68H-8AB-B2N	T68H-8AC-B2N	18-001-979
1 1/4 PTF	Y68A-AAN-N1N	Y68A-AAN-N2N	5523-50		T68H-AAB-B2N	T68H-AAC-B2N	18-001-978
1 1/2 PTF	Y68A-BAN-N1N	Y68A-BAN-N2N	5523-95		T68H-BAB-B2N	T68H-BAC-B2N	18-001-972



Service kit



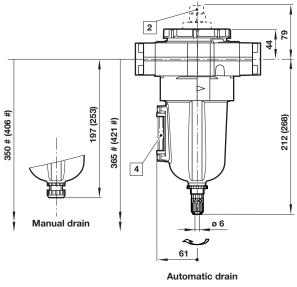


Dimensions



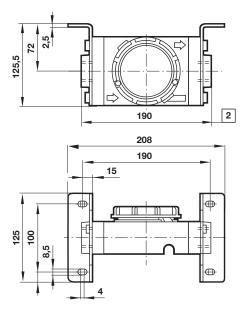


Dimensions in mm



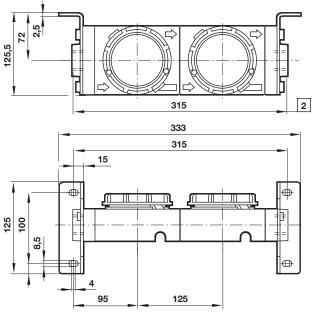
- 190 3 1
- # Minimum clearance required to remove bowl
- () values for 1 litre bowl
- Main ports 3/4", 1", 1 1/4" or 1 1/2"
- 2 Service life indicator optional
- 3 Plus 10 mm for ports 1 1/4" or 1 1/2"
- 4 Sight glass

Single yoke with bracket



1 For 1 1/4" and 1 1/2" ported yokes add 10 mm

Double yoke with bracket



1 For 1 1/4" and 1 1/2" ported yokes add 10 mm

3/2 Shut-off valve

95 1/4" ø 20 1 lack

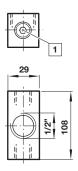
1 For 1 1/2" ported yokes add 5 mm

Porting block

Dimensions in mm Projection/First angle







1 Two additional plugged G1/4 ports

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System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.



- > Port size: 1/4" ... 1/2" (ISO G/PTF)
- > Excelon design allows in-line installation or modular installation with other Excelon products
- > Quick release bayonet bowl





Technical features

Medium:

Compressed air only

Maximum operating pressure:

Transparent bowls: 10 bar (150 psi) Metal bowls: 17 bar (250 psi)

Filter element:

5 or 40 µm

Port size:

G1/4, G3/8, G1/2, 1/4 PTF, 3/8 PTF, 1/2 PTF

Flow:

35 dm³/s at port size: G3/8 Inlet pressure: 6,3 bar (91 psi) Δp: 0,5 bar (7.2 psi) Filter element: 40 µm

Drain:

Manual or automatic

Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: > 0,3 bar (5 psi) Bowl pressure required to open drain: ≤ 0,2 bar (3 psi) Minimum air flow required to close drain: 0,1 dm³/s (0.2 scfm) Manual operation: depress pin inside drain outlet to drain bowl

Service life indicator:

Available on request

Ambient/Media temperature:

Transparent bowl: -34 ... +50°C (-30 ... +125°F) Metal bowl: -34 ... +80°C (-30 ... +175°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

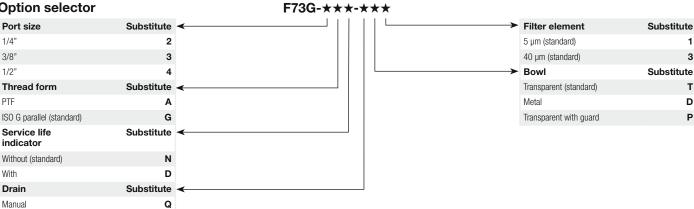
Body: die cast aluminium Bowl: Transparent PC alternative transparent PC with steel guard alternative aluminium Liquid level indicator lens (metal bowl): transparent PA Filter element: sintered PP

Elastomers: CR & NBR

Technical data - standard models

Symbol	Port size	Size	Drain	Filter element (µm)	Bowl	Weight (kg)	Model
	G1/4	_	Manual	40	PC (transparent)	0,50	F73G-2GN-QT3
	G3/8	Basic	Manual	40	PC (transparent)	0,50	F73G-3GN-QT3
	G1/2	_	Manual	40	PC (transparent)	0,50	F73G-4GN-QT3
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	G1/4	_	Manual	5	PC (transparent)	0,50	F73G-2GN-QT1
	G3/8	Basic	Manual	5	PC (transparent)	0,50	F73G-3GN-QT1
	G1/2	_	Manual	5	PC (transparent)	0,50	F73G-4GN-QT1
	G1/4	_	Automatic	40	PC (transparent)	0,50	F73G-2GN-AT3
	G3/8	Basic	Automatic	40	PC (transparent)	0,50	F73G-3GN-AT3
→	G1/2	_	Automatic	40	PC (transparent)	0,50	F73G-4GN-AT3
	G1/4	_	Automatic	5	PC (transparent)	0,50	F73G-2GN-AT1
	G3/8	Basic	Automatic	5	PC (transparent)	0,50	F73G-3GN-AT1
	G1/2	_	Automatic	5	PC (transparent)	0,50	F73G-4GN-AT1





Automatic

1

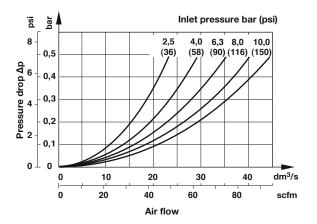
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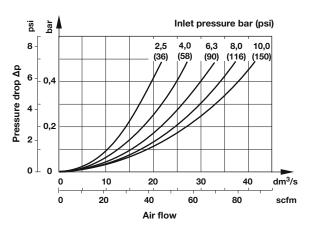


Flow characteristics

Element 40 µm Port size G3/8



Element 5 µm Port size G3/8



Accessories

Wall mounting bracket	Quikclamp®					3/2 Shut-off valves (for full technical specification see datasheet 8.180.600)
	0	000				
Page 3	Page 3	Page 3	Page 3	Page 3	Page 3	Page 3
4424-50	4314-51	4314-52	G1/4: 4315-09	G1/4: 4316-52	G1/4: T73B-2GA-P1N	G1/4: T73T-2GA-P1N
			G3/8: 4315-10	1/4 PTF: 4316-50	G3/8: T73B-3GA-P1N	G3/8: T73T-3GA-P1N
			G1/2: 4315-11		G1/2: T73B-4GA-P1N	G1/2: T73T-4GA-P1N
			1/4 PTF: 4315-01		1/4 PTF: T73B-2AA-P1N	1/4 PTF: T73T-2AA-P1N
			3/8 PTF: 4315-02		3/8 PTF: T73B-3AA-P1N	3/8 PTF: T73T-3AA-P1N
			1/2 PTF: 4315-03		1/2 PTF: T73B-4AA-P1N	1/2 PTF: T73T-4AA-P1N

^{*1)} Please use a Quikmount pipe adaptor if the Quikclamp be mounted at inlet or outlet side.

Pressure switch Porting block for pressure switch (0,5 ... 8 bar) Padlock Padlock (bras with two keys)



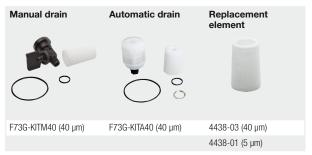
0523110000000000



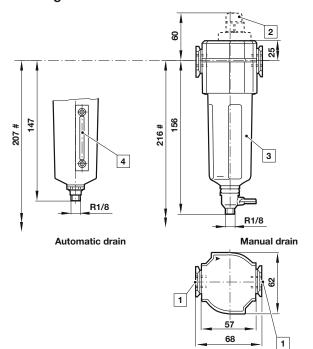


^{*1)} for shut-off valves

Service kits



Drawings



Dimensions in mm Projection/First angle

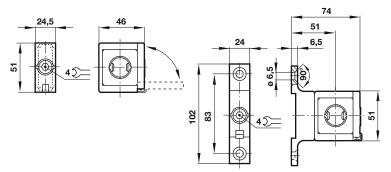


- #_Minimum clearance required to remove bowl
- Main ports 1/4", 3/8" or 1/2"
- 2 Service life indicator optional
- 3 Transparent bowl with or without guard
- 4 Metal bowl with liquid level indicator lens

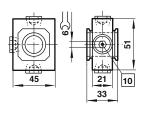


Accessories Quikclamp®

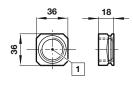
Quikclamp® with wall bracket



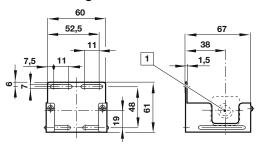
Porting block



Pipe adapter



Wall mounting bracket

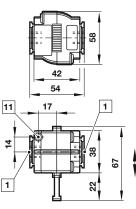


10 Ports 1/4" ISO G/PTF plugged

1 Main ports 3/8", 1/2" or 3/4" (ISO G/PTF)

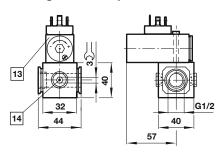
1 Main ports

Shut-off valves



- 1 Main ports 1/4", 3/8" or 1/2" (ISO G/PTF)
- 11 Exhaust port M5 at 3/2 valve only

Porting block for pressure switch



- 13 Pressure switch is not in scope of delivery
- 14 Alternative G1/4 ports plugged

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F84G - General purpose filter Excelon® Plus Modular System

- > Port size: 3/8" ... 3/4" (ISO G/PTF)
- > Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products
- > 5 or 40 micron particle and high efficiency water removal (> 98%)
- > Double safety lock bowl

- > Metal bowl with prismatic liquid level indicator lens
- > Light weight polycarbonate bowl
- > Air purity classes in accordance to ISO8573-1:2010: 7:8:4 (40µm) 6:8:4 (5µm)





Technical features

Medium:

Compressed air only

Maximum supply pressure:

Polycarbonate bowl: 10 bar (145 psi) Metal bowl: 20 bar (290 psi)

Filter element:

 $5 \mu m \& 40 \mu m$

Port size:

G3/8, G1/2, G3/4, 3/8 PTF, 1/2 PTF, 3/4 PTF

Flow:

78 dm³/s at port size: 1/2", operating pressure 6,3 bar (91 psi) and a Δp : 0,5 bar (7,25 psi) drop from set.

Filter element: 40 µm

Manual or automatic

Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: > 0,35 bar (5 psi) Bowl pressure required to open drain: ≤ 0,2 bar (2,9 psi) Minimum air flow required to close drain: 1 dm³/s (2 scfm)

Ambient/Media temperature:

Polycarbonate bowl: -10 ... +60°C (14 ... +140°F) Metal bowl: -20 ... +65°C (-4 ... +149°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Atex:

Filters F84 are in conformity with Atex 2014/34/EU ⟨ξ_x⟩ || 2 GD

Ex h IIC T6 Gb EX h IIIC T85°C Db

Materials:

Body: Die cast aluminium Body covers: ABS Transparent Bowl: Polycarbonate with Polyproplyene

Metal Bowl: Die cast Aluminium with PA liquid level indicator lens Filter element: sintered PP Bowl 'o'- ring: Chloroprene

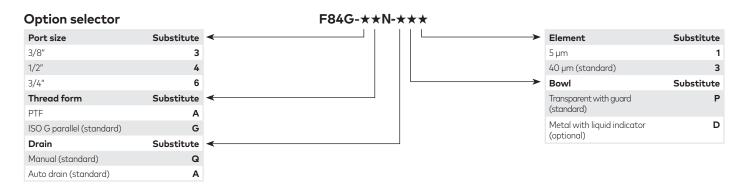
Elastomers: NBR

Technical data F84G - standard models

Symbol	Port size	Drain	Filter element (µm)	Bowl	Weight (kg)	Model
	G3/8	Auto	40	Guarded polycarbonate	0,38	F84G-3GN-AP3
	G1/2	Auto	40	Guarded polycarbonate	0,38	F84G-4GN-AP3
\rightarrow	G3/4	Auto	40	Guarded polycarbonate	0,38	F84G-6GN-AP3
	G3/8	Auto	40	Metal with level indicator	0,52	F84G-3GN-AD3
·	G1/2	Auto	40	Metal with level indicator	0,52	F84G-4GN-AD3
	G3/4	Auto	40	Metal with level indicator	0,52	F84G-6GN-AD3
	G3/8	Manual	40	Guarded polycarbonate	0,38	F84G-3GN-QP3
	G1/2	Manual	40	Guarded polycarbonate	0,38	F84G-4GN-QP3
→	G3/4	Manual	40	Guarded polycarbonate	0,38	F84G-6GN-QP3
	G3/8	Manual	40	Metal with level indicator	0,52	F84G-3GN-QD3
	G1/2	Manual	40	Metal with level indicator	0,52	F84G-4GN-QD3
	G3/4	Manual	40	Metal with level indicator	0,52	F84G-6GN-QD3

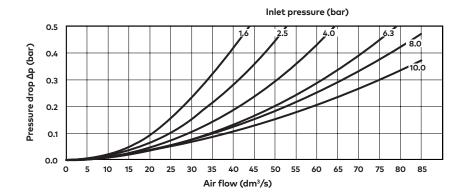




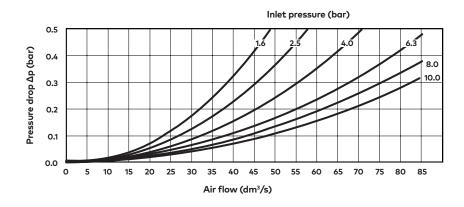


Flow characteristics

Element 40 µm Port size: 1/2"



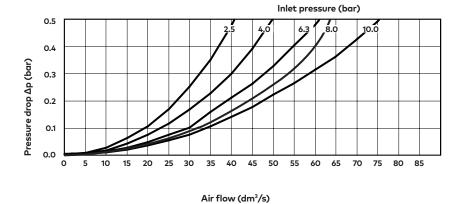
Element 5 µm Port size: 1/2"



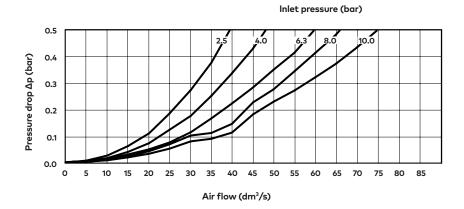


Flow characteristics

Element 40 µm Port size:3/8"



Element 5 µm Port size: 3/8"





Accessories











*1) To connect new Excelon Plus to old Excelon 74/73 units. Having the same hole centres as 74 series mounting bracket.

A Quikclamp adds 13.6 mm to the overall width of a combination unit























- *1) Flanged version. For other pressure ranges, please see data sheet 5.11.001
- *2) For other pressure ranges, please see data sheet 5.11.385
- *3) Q84G standalone electronic pressure sensor module see http://s.norgren.com/digital-gauge-iodd for data-sheet 8.900.905.

IO-Link cables



Description	Cable length (m)	Model
	0,6	NC-084FS-124MS-A
MOC LI MIO I	1,0	NC-084FS-124MS-1
M8 female to M12 male	2,0	NC-084FS-124MS-2
	5,0	NC-084FS-124MS-5
M8 female to free end	3,0	NC-084FS-00000-3



Maintenance/Service























11/20

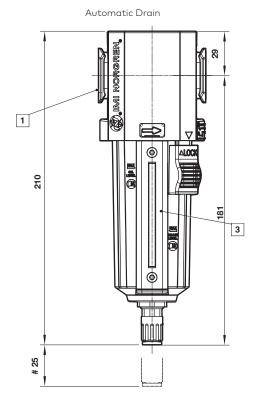


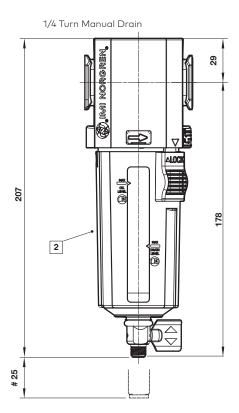
Dimensions

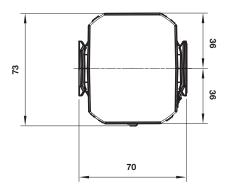
Dimensions in mm Projection/First angle

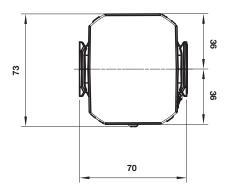












- # Minimum clearance for bowl removal
- 1 Main ports 3/8", 1/2" or 3/4" (ISO G/PTF)
- Transparent bowl with guard
- 3 Metal bowl with liquid level indicator lens

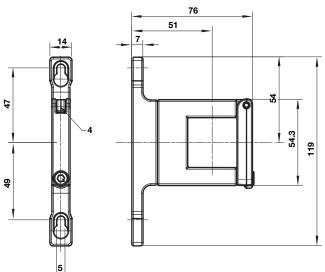


Accessories

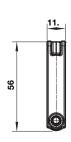
Dimensions in mm Projection/First angle

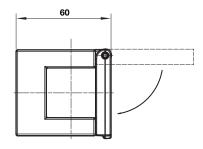
Quikclamp° with wall bracket





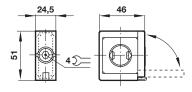
Quikclamp°



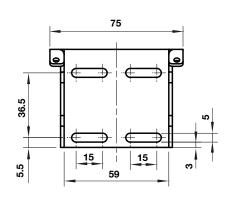


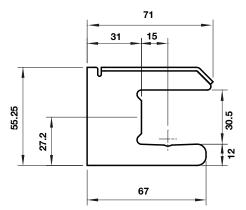
Hybrid-Quikclamp° with wall bracket

Hybrid-Quikclamp°

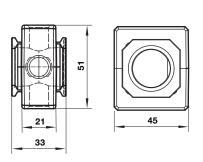


Mounting bracket





Pressure sensing block





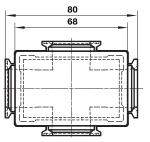
Full flow porting block horizontal

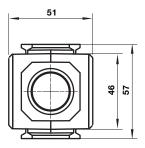
Full flow porting block vertical

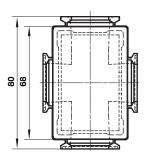
Dimensions in mm Projection/First angle

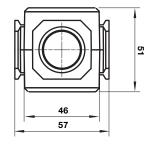




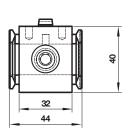


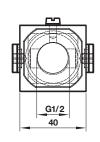




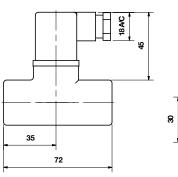


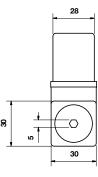
Porting block for 18D pressure switch



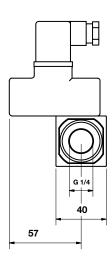


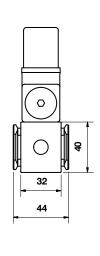
18D Pressure switch



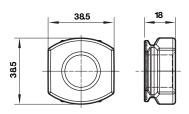


18D Porting block and 18D assembled



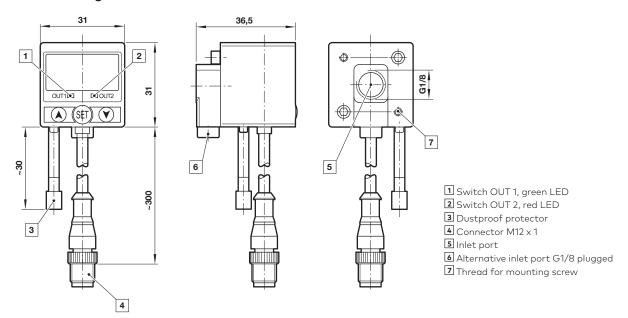


Pipe adaptor





51D Pressure switch - digital



Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/**

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.